



一体型自动剪线 平缝机

Integrated Automatic Thread Trimmer
Lockstitch Sewing Machine

Parts List **GB**

零件样本 **CN**

注意： 为了安全地使用，请您在使用产品之前一定阅读本使用说明书。
另外，请您注意保管本使用说明书，以便随时查阅

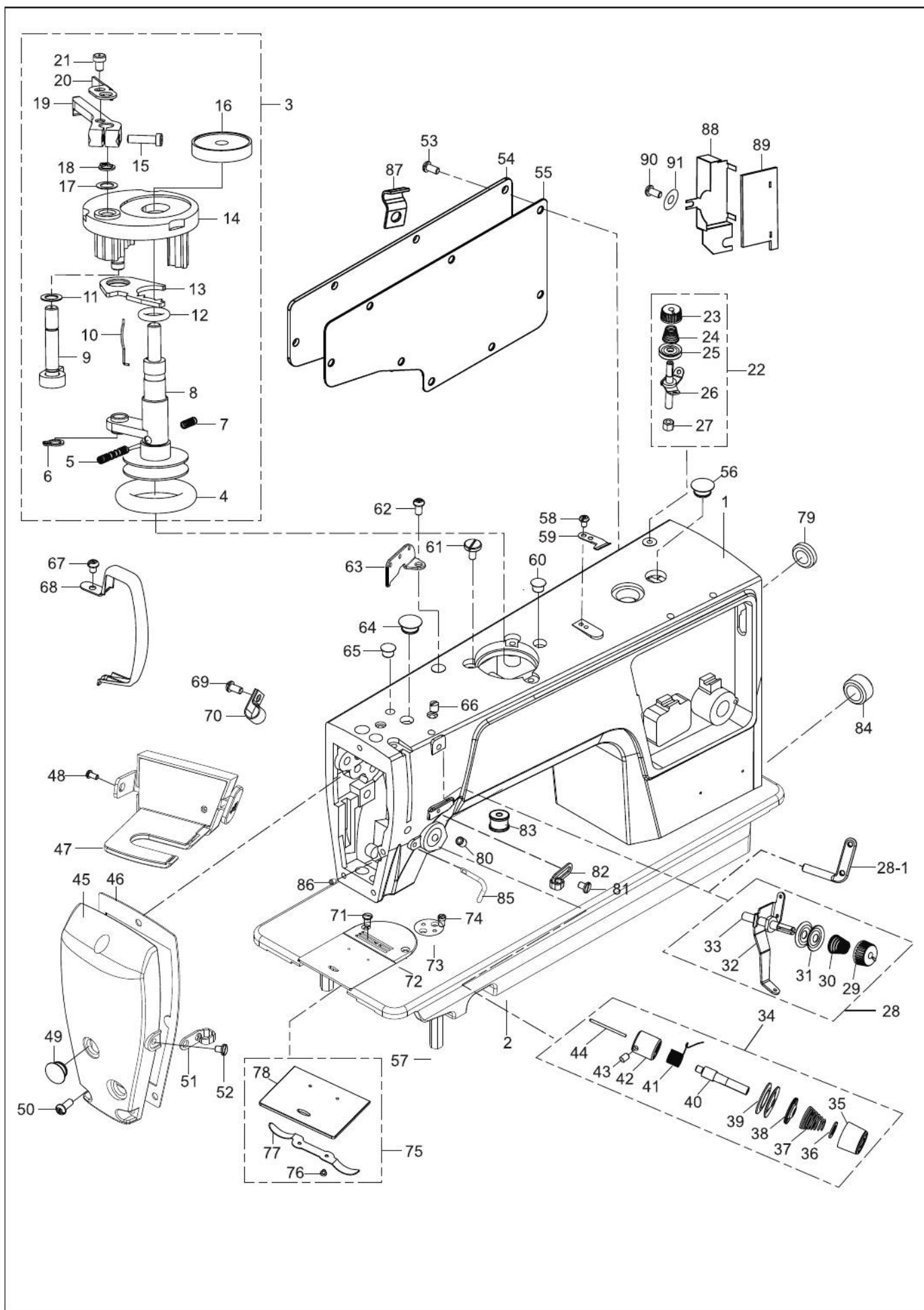
NOTE: Read safety Instructions carefully and understand them before operation.
Retain this Instruction Manual for future reference.

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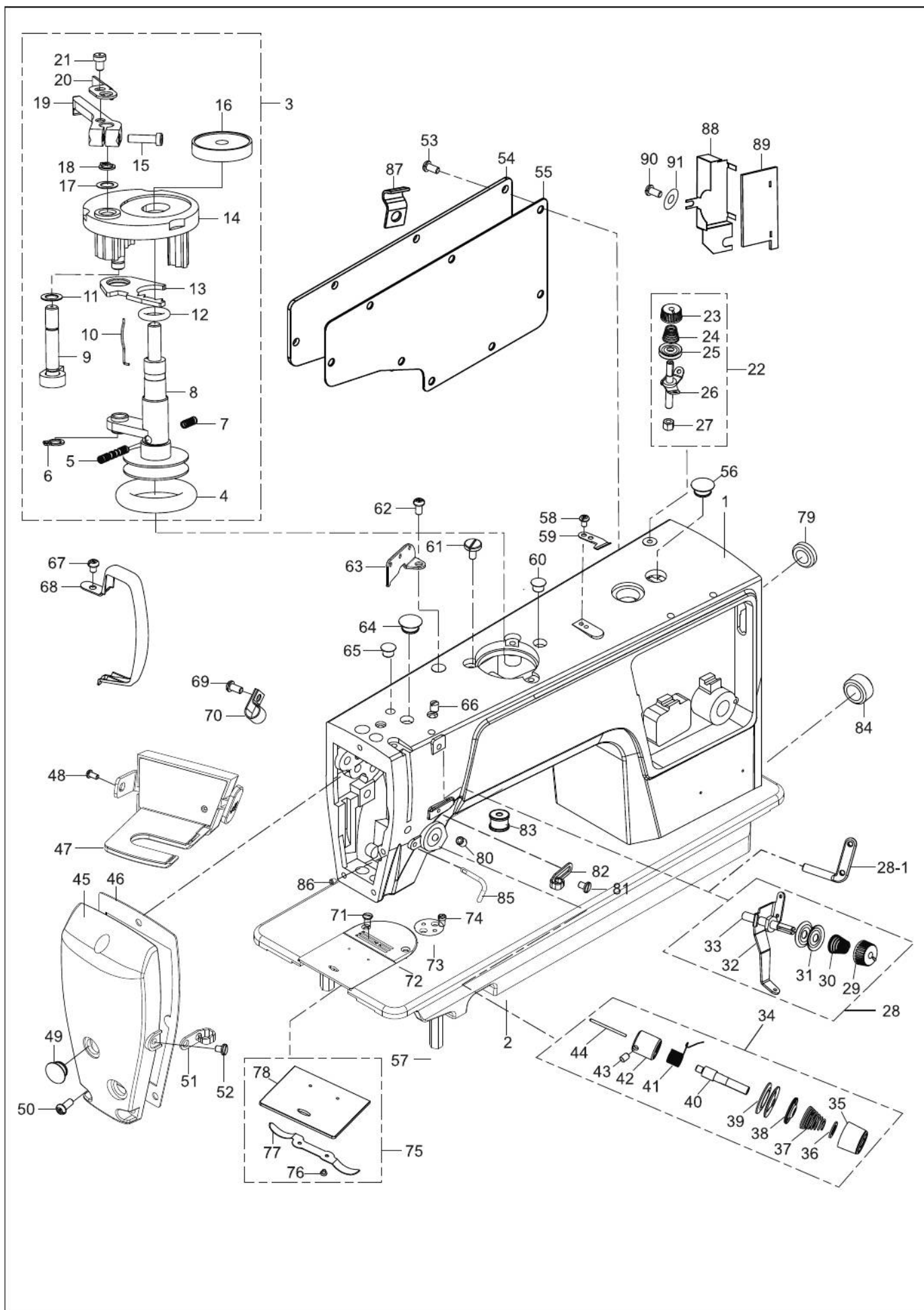
1.机壳部件 Frame Components



1.机壳部件 Frame Components

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
1	1283-011502	机壳	Machine Frame	1	1
2	1281-010202	底板	Bed		1
	1284-010202	底板	Bed	1	
3	1281-110104B	绕线器组件	Bobbin Winder Asm	1	1
4	1281-111004-13	O型圈	O Ring	(1)	(1)
5	1283-111004-09	压紧弹簧	Spring	(1)	(1)
6	6305-110508	固定卡簧	Retaining Ring	(1)	(1)
7	1283-111004-10	弹簧	Spring	(1)	(1)
8	1283-111004-01	绕线轴组件	Bobbin winder ASM.	(1)	(1)
9	1283-111004-06	绕线凸轮轴组件	Bobbin winder ASM.	(1)	(1)
10	1283-111004-12	梭心防转弹簧	Latch spring	(1)	(1)
11	1283-111004-08	绕线器扳手轴调整垫圈	Vertical roller washer	(1)	(1)
12	6382-095280	O型圈	Rubber ring	(1)	(1)
13	1283-111004-07	绕线制动传动板	Adjusting plate	(1)	(1)
14	1283-111004-05	绕线座	Bobbin fitting basis compl	(1)	(1)
15	1281-111004-14	固定螺钉	Screw SM9/64x40 L=13	(1)	(1)
16	1283-111004-11	梭心垫	Bobbin cushion	(1)	(1)
17	1283-111004-08	绕线器扳手轴调整垫圈	Vertical roller washer	(1)	(1)
18	6305-110508	卡簧	E-ring	(1)	(1)
19	1283-111004-02	绕线控制扳手	Bobbing lever	(1)	(1)
20	1283-111004-04	绕线调节板	Bobbing winder adjust plate	(1)	(1)
21	6220-090061	紧定螺钉	Screw SM9/64-x40 L=6	(1)	(1)
22	1281-110104B	绕线夹线器组件	Bobbing thread tension ASM.	1	1
23	1281-110104-01B	夹线螺母	Thread tension nut	(1)	(1)
24	1281-110104-02	夹线簧	Connecting rod spring	(1)	(1)
25	1281-110104-03	夹线板	Thread tension disk	(1)	(1)
26	1281-110104-04	夹线柱组件	Bobbin thread tension rod ASM.	(1)	(1)
27	1281-110104-05	锁紧螺母	Nut SM11/64x40	(1)	(1)
28	1281-040103B	小夹线器组件	Pre-tension ASM.		1
28-1	0101-040600	二眼线钩	Two-hole thread eyelet	1	
29	1281-040103-01	夹线螺母	Tension nut	(1)	(1)
30	1281-040103-02	夹线弹簧	Tension spring	(1)	(1)
31	1281-040103-03	夹线板	Thread guide disc	(1)	(1)
32	1281-040103-04	上过线板	Through thread plate	(1)	(1)
33	1281-040103-05	导线柱	Needle thread guide pin	(1)	(1)
34	1281-041103B	大夹线器组件	Pre-tension ASM.	1	1
35	1281-041103-01B	夹线螺母	Tension nut	(1)	(1)
36	1281-041103-02	夹线制动板	Tension disc stopper	(1)	(1)
37	1281-041103-03	夹线簧	Tension spring	(1)	(1)
38	1281-041103-04	松线板	Tension disc holder	(1)	(1)
39	1281-041103-05	夹线板	Thread guide disc	(1)	(1)
40	1281-041103-06	夹线螺钉(柱)	Tension pole	(1)	(1)
41	0101-041000	挑线簧	Take-up spring	(1)	(1)
42	1281-041103-07	挑线簧调节座	Tension pole socket	(1)	(1)
43	6243-090061	夹线座紧固螺钉	Screw SM9/64x40 L=6	(1)	(1)
44	1281-041103-08	松线钉	Thread release pin	1	1
45	1283-020600	面板	Face plate arm	1	1
46	1283-020700	面板垫	Brand plate gasket	1	1
47	1283-079003B	照明灯组件	Reverse Feed Switch Asm	1	1
48	6220-120091	倒送料转换器固定螺钉	Screw SM3/16x28 L=9	2	2
49	0101-021300	面板调节螺孔塞	Rubber plug	2	2
50	6220-120121	面板螺钉	Screw SM3/16x28 L=12	3	3
51	0101-020400	面板过线钩	Two Hole Thread Guide	1	1

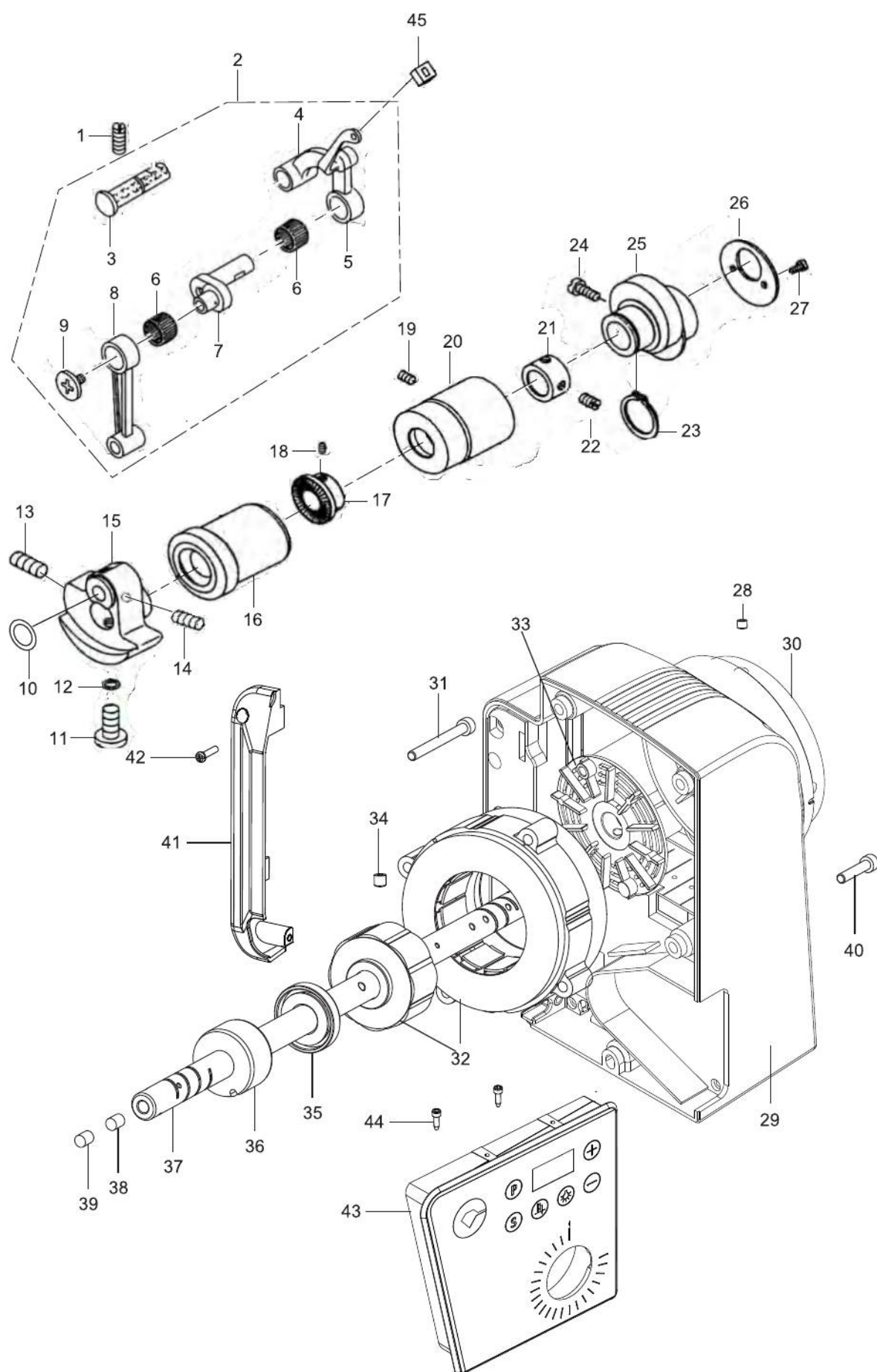
1.机壳部件 Frame Components



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序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
52	0101-021000	左线勾螺钉	Arm thread guide screw SM11/64x40 L=6	1	1
53	6220-120091	后窗板螺钉	Screw SM3/16x28 L=9	11	11
54	0101-020100	后窗板	Side plate	1	1
55	1283-020200	后窗板垫	Side plate guide	1	1
56	0101-021100	调同步孔橡皮塞	Rubber plug	1	1
57	0101-010600	底板支座	Bed screw stud SM15/64x28	4	4
58	6216-090061	割线刀固定螺钉	Screw SM9/64x40 L=6	2	2
59	1281-110600	割线刀	Thread cutter	1	1
60	0101-021100	绕线器孔塞	Rubber plug	1	1
61	1281-113300	绕线器固定螺钉	Screw SM3/16x28 L=10	3	3
62	6220-120061	三眼过线板螺钉	Screw SM3/16x28 L=6		1
63	1285-040600	三眼过线板	Three Thread Eyelet Pate		1
64	0101-021100	针杆曲柄螺孔塞	Rubber plug	1	1
65	0101-021200	挑线连杆销孔塞	Rubber plug	1	1
66	6241-150071	小夹线器固定螺钉	Pre-tension Screw	1	1
67	6220-120061	挑线杆护罩螺钉	Screw SM3/16x28 L=6	1	1
68	1281-022202	挑线杆护罩	Thread take-up lever cover	1	1
69	6220-110088	电线夹固定螺钉	Screw SM11/64x40 L=8	1	1
70	1223-021300	塑料双电线夹	Plastic Double Wire Clamp	1	1
71	6214-110093	针板螺钉	Screw SM11/64x40 L=9	2	2
72	1281-200100	针板	Needle plate	1	1
73	0101-022000	安装板	Ruler stop seat	1	1
74	6216-110051	安装板定位螺钉	Screw SM11/64x40 L=5.5	1	1
75	0101-201103	推板组件	Slide plate ASM.	1	1
76	6212-060021	推板簧螺钉	Screw SM3/32x56 L=2	(2)	(2)
77	0101-201103-02	推板簧	Slide plate spring	(1)	(1)
78	0101-201103-01	推板	Slide plate	(1)	(1)
79	0101-021400	送料调节器孔塞	Rubber plug	1	1
80	6241-150071	大夹线器螺钉	Screw SM15/64x28 L=7	1	1
81	0101-021000	右线勾螺钉	Arm thread guide screw SM11/64x40 L=6	1	1
82	0101-040700	右线勾	Arm thread guide (right)	1	1
83	0101-021600	单孔橡胶塞	Double holes rubber plug		1
84	0101-021900	下轴工艺孔塞	Rubber plug	1	1
85	1285-041800	缓线钩	Arm Thread Guide	1	1
86	6146-040061	缓线钩固定螺钉	Screw M4 L=6	1	1
87	1222-152100	直角电线夹	Rectangular Wire Clamp	4	4
88	1283-150100	机头挡油板	Head oil baffle	1	1
89	1283-150200	油毡	Linoleum	1	1
90	6220-120061	螺钉	Screws	1	1
91	6303-100507	垫片	Spacer	1	1

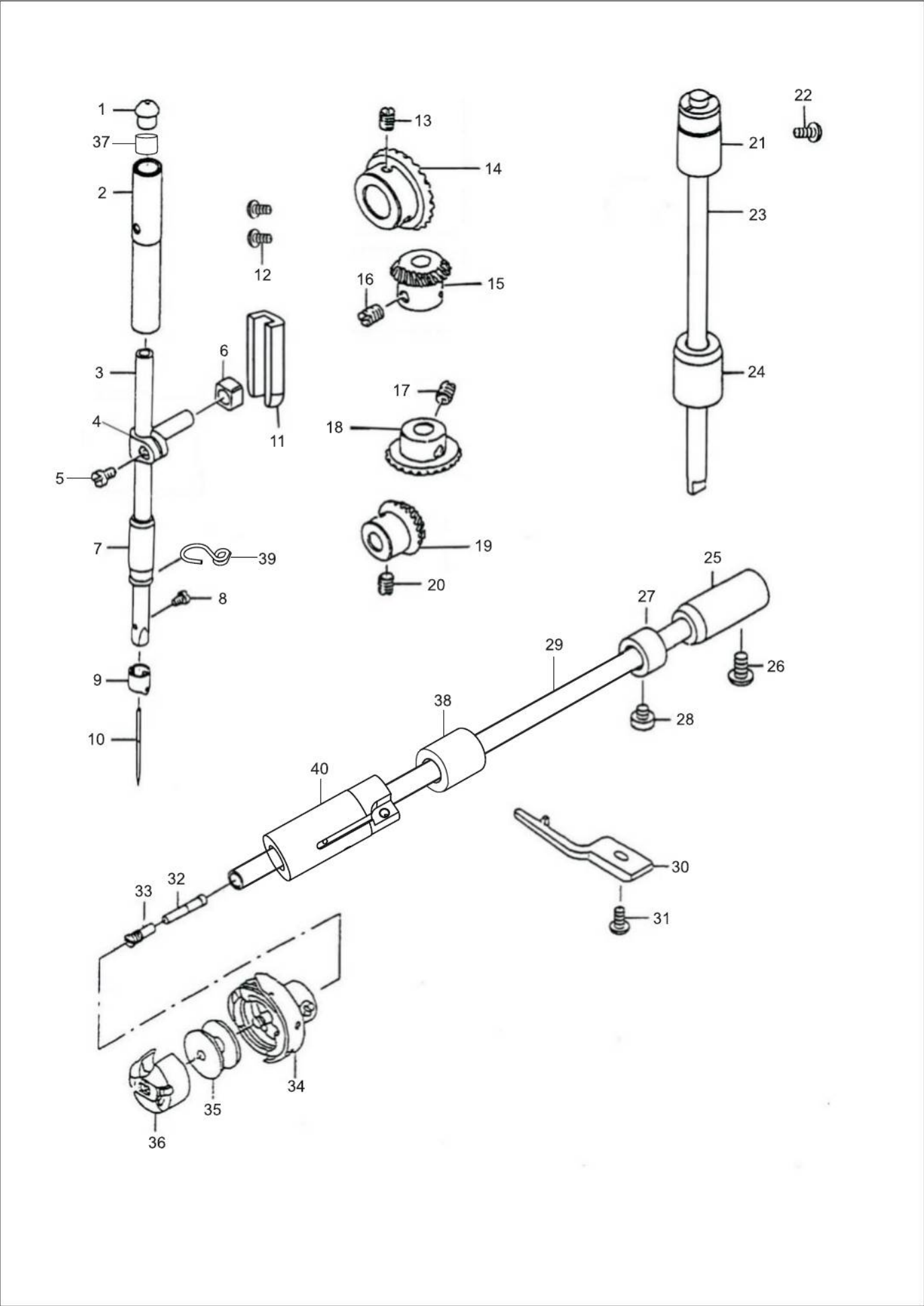
2.上轴及挑线部件 Main Shaft & Thread Take-up Components



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序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
1	6244-150151	挑线连杆销螺钉	Set screw SM15/64x28 L=11	1	1
2	1283-050104	挑线杆大组件	Thread take-up lever ASM.	1	1
3	1283-050104-02	挑线连杆销	Hinge pin	(1)	(1)
4	1283-050104-03	挑线连杆	Thread take-up lever link	(1)	(1)
5	1283-050104-01	挑线杆组件	Thread take-up lever	(1)	(1)
6	0423-033000	滚针轴承	Needle bearing	(2)	(2)
7	1283-050104-10	挑线曲柄组件	Thread take-up crank	(1)	(1)
8	1283-050104-07	针杆连杆	Needle bar link	(1)	(1)
9	1283-050104-04	挑线曲柄左旋螺钉	Set screw (left handed)	(1)	(1)
10	1281-052200	挑线杆垫片	Counter weight protecting plate	1	1
11	0101-031000	针杆曲柄定位螺钉	Screw SM9/32x28 L=16	1	1
12	6382-040240	定位螺钉O形圈	Rubber ring	1	1
13	6244-180161	针杆曲柄紧固螺钉	Set screw SM9/32x28 L=16	1	1
14	6241-160061	针杆曲柄螺钉	Screw SM1/4x40 L=6	2	2
15	0101-030600	针杆曲柄	Needle bar crank	1	1
16	1283-030100	上轴前轴套组件	Main shaft bushing (left)	1	1
17	1281-110700	绕线轮	Driving wheel	1	1
18	6241-160081	绕线轮固定螺钉	Screw SM1/4x40 L=8	2	2
19	6241-150071	上轴中轴套螺钉	Set screw SM15/64x28 L=7	1	1
20	0101-030200	上轴中轴套	Main shaft bushing (middle)	1	1
21	1284-031103	上轴挡圈	Thrust collar D=14.72 W=12	1	1
22	6241-160061	上轴挡圈螺钉	Screw SM1/4x40 L=6	2	2
23	6305-122001	拍牙连杆轴用挡圈	Snap ring	1	1
24	6216-160111	送料偏心轮螺钉	Screw SM1/4x40 L=11	2	2
25	101-06-02	送料偏心轮	Feed drive eccentric cam	1	1
26	101-06-04	送料偏心轮盖板	Thrust collar	1	1
27	6213-090061	送料偏心轮盖板螺钉	Screw SM9/64x40 L=6	2	2
28	6146-050068	手轮螺钉	Bolt Socket M5 L=6	2	2
29	1283-271403	电控组件	Electronic control unit	1	
	1283-272403	电控组件	Electronic control unit		1
30	1283-035303	手轮	Hand Wheel	1	
	1283-035303	手轮	Hand Wheel		1
31	6132-050271	定子安装螺钉	Screw M5 L=27	4	4
32	1283-271303	电机组件	M0tor Asm	1	
	1284-275104	电机组件	Motor Asm		1
33	1283-272303	停针基片	Needle Stop Substrate	1	
34	6148-060081	转子螺钉	Screw M6 L=8	3	3
35	6384-153651	上轴后套油封	Oil Seal	1	1
36	1281-030300	上轴后套	Supporting Sleeve	1	1
37	1283-030400	上轴	Main Shaft	1	1
38	0101-030700	曲柄油量限制垫	Roller felt	2	2
39	1281-030700	上轴油量堵销	Oil Seal Pin	1	1
40	6132-050161	电控固定螺钉	Bolt Socket M5 L=16	5	5
41	1285-270300B	后电线罩	Rear Wire Cover	1	1
42	6129-040167	后电线罩螺钉	Screw M4 L=16	2	2
43	1283-270503	操作面板组件	Operation Plate	1	1
44	6246-120071	操作面板固定螺钉	Screw SM3/16x28 L=7	2	2
45	0101-052100	挑线杆防油套	Oil Protect Bushing	1	1

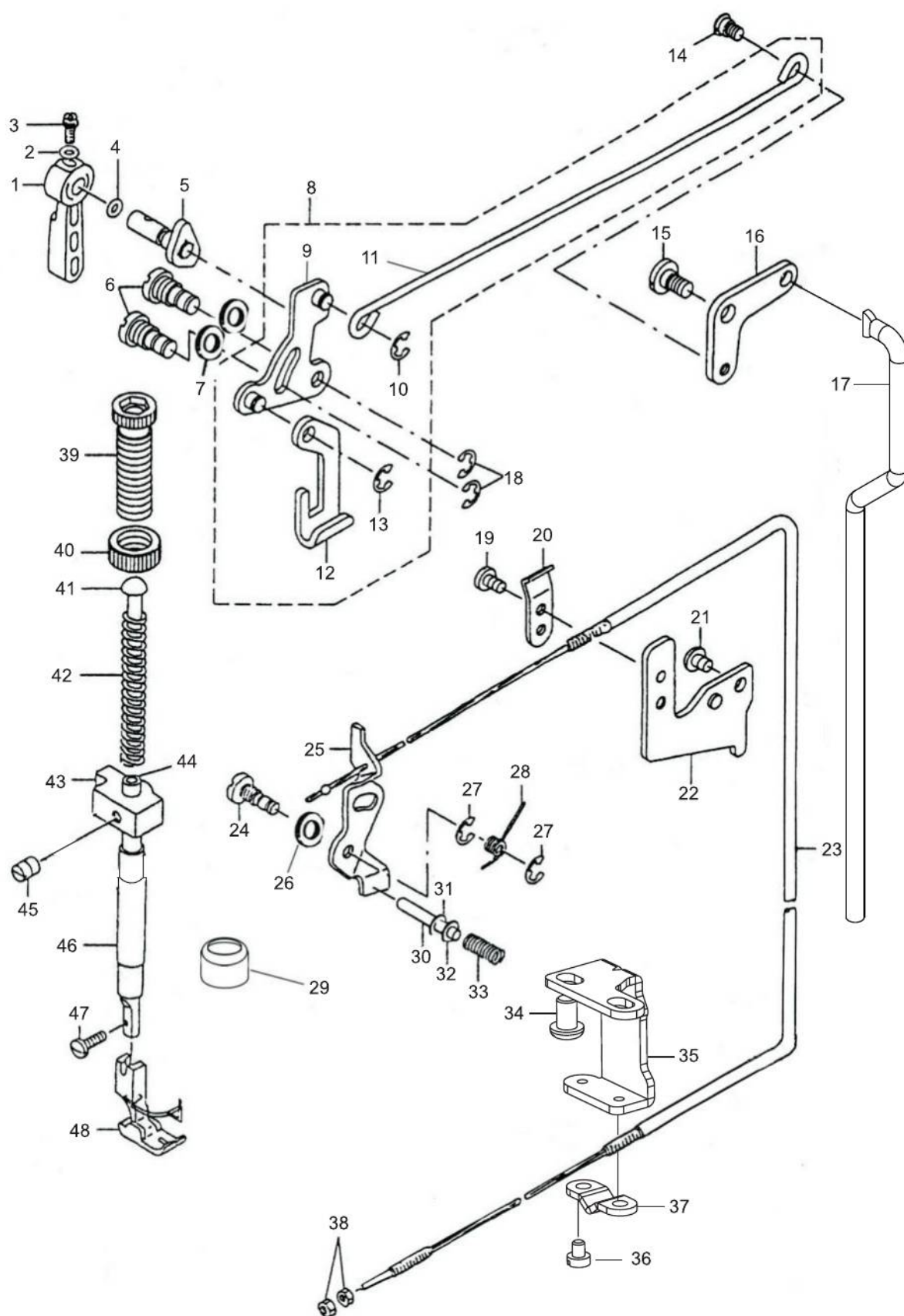
3.针杆、竖轴、下轴部件 Needle bar, vertical shaft & hook driving shaft components



3.针杆、竖轴、下轴部件 Needle bar, vertical shaft & hook driving shaft components

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
1	0101-053500	针杆上衬套孔塞	Rubber Plug	1	1
2	1281-053100	针杆上套	Needle Bar Upper Bushing	1	1
3	0101-054100	针杆	Needle Bar	1	
	1281-054100	针杆	Needle Bar		1
4	1281-053600	针杆连接柱	Needle Bar Connection	1	1
5	6212-090061	针杆连接柱螺钉	Screw Sm9/64x40 L=6	1	1
6	1284-053700	针杆连接柱滑块	Slide Block	1	1
7	1284-052500	针杆下轴套	Needle Bar Bushing Lower	1	1
8	6212-080051	机针固定螺钉	Screw Sm1/8x44 L=5	1	1
9	0101-054300	针杆过线环	Needle Bar Thread Guide	1	1
10	DB01-000140	机针DBX1_14#	Needle_DBx1_14#	1	1
11	1281-053800	针杆滑块导轨	Guide For Slide Block	1	1
12	6212-110081	滑块导轨螺钉	Screw Sm11/64x40 L=8	2	2
13	6241-160081	伞齿轮螺钉	Screw Sm1/4x40 L=8	2	2
14	0101-032300	上轴伞齿轮	Bevel Gear For Arm Shaft	1	1
15	0101-032403	竖轴上伞齿轮	Bevel Gear For Vertical Shaft	1	1
16	6241-160081	伞齿轮螺钉	Screw Sm1/4x40 L=8	2	2
17	6241-160081	伞齿轮螺钉	Screw Sm1/4x40 L=8	2	2
18	0101-032703	竖轴下伞齿轮	Bevel Gear For Vertical Shaft	1	1
19	0101-032803	下轴伞齿轮	Bevel Gear For Hook Shaft	1	1
20	6241-160081	伞齿轮螺钉	Screw Sm1/4x40 L=8	2	2
21	1284-032110	竖轴上轴套	Upright Shaft Bushing Upper	1	1
22	6220-120091	竖轴上轴套螺钉	Screw Sm3/16x28 L=9	1	1
23	0101-032500	竖轴	Vertical Shaft	1	1
24	0101-032200	竖轴下轴套	Upright Shaft Bushing Lower	1	1
25	1284-032410	下轴后轴套	Bushing For Rotating Hook Shaft	1	1
26	6220-120091	下轴后轴套螺钉	Screw Sm3/16x28 L=9	1	1
27	1281-033900	下轴挡圈	Thrust Collar	1	1
28	6246-160051	下轴挡圈螺钉	Screw Sm1/4x40 L=5	2	2
29	0101-033500	下轴	Rotating Hook Shaft	1	
	1281-033500	下轴	Rotating Hook Shaft		1
30	0101-093100	旋梭定位钩	Positioning Finger	1	1
31	6215-110111	旋梭定位钩螺钉	Screw Sm11/64x40 L=11	1	1
32	0101-033600	下轴限油芯	Oil Wick	1	1
33	0101-033700	下轴限油螺钉	Oil Seal Screw	1	1
34	0101-090103	旋梭组件	Hook Asm	1	
	1281-090103	旋梭组件	Hook Asm		1
35	0101-092100	梭心	Bobbin	1	
	1281-092100	梭心	Bobbin		1
36	0101-091103	梭心套	Bobbin Case	1	
	1281-091103	梭心套	Bobbin Case		1
37	0101-053400	针杆上套羊毛毡	Needle Bar Sleeve Wool Felt	1	1
38	1281-033200	下轴中套	Lower Shaft Middle Sleeve		1
39	0101-054000	针杆下套过线钩	Needle Bar Thread Guide	1	1
40	1283-033100	下轴前套	Hook driving shaft bushing ASM ,front	1	
	1281-132903	下轴前套	Hook driving shaft bushing ASM ,front		1

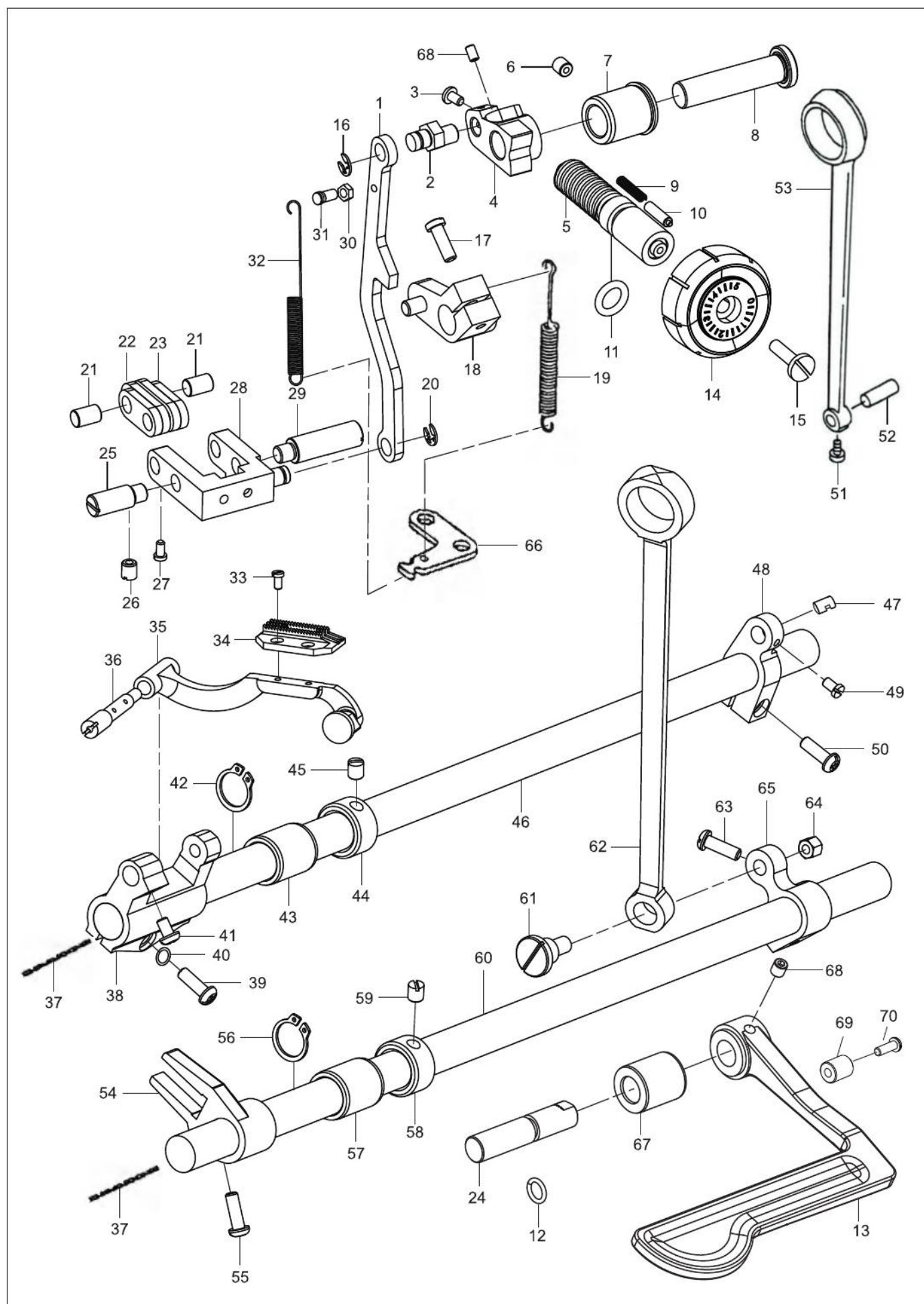
4.压脚部件 Presser bar components



4.压脚部件 Presser bar components

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
1	1281-060400B	压脚扳手	Hand Lifter	1	1
2	6303-170308	压脚扳手螺钉垫圈	Washer	1	1
3	6220-090101	压脚扳手螺钉	Screw Sm9/64x40 L=10	1	1
4	6381-040180	压脚扳手轴O形圈	Rubber Ring	1	1
5	1281-061503	压脚扳手凸轮组件	Hand Lifter Cam Asm.	1	1
6	0101-062200	前杠杆螺纹销	Link Shaft Sm5/16x24	2	2
7	0101-062300	螺纹销密封垫圈	Washer Plate	2	2
8	0101-061804	抬压脚杠杆部件	Hand Lifter Link Asm.	1	1
9	0101-061804-02	抬压脚前杠杆组件	Hand Lifter Link	(1)	(1)
10	6305-110508	开口挡圈	Snap Ring	(1)	(1)
11	0101-061804-03	抬压脚拉杆	Lifting Lever Connecting Rod	(1)	(1)
12	0101-061804-01	压脚升降板	Lifting Lever	(1)	(1)
13	6305-110508	开口挡圈	Snap Ring	(1)	(1)
14	0101-062500	抬压脚拉杆螺钉	Hinge Screw Sm3/16x32	1	1
15	0101-062700	后杠杆轴位螺钉	Hinge Screw Sm15/64x 28	1	1
16	0101-062400	抬压脚后杠杆	Lifting Lever Ring	1	1
17	0101-066500	抬压脚顶杆	Connecting Rod Vertical	1	1
18	6305-110508	开口挡圈	E-ring 5	2	2
19	6212-110101	螺钉	Screw Sm11/64x40 L=10		1
20	1281-064103-01	压板B	Presser Plate B		1
21	6220-120061	上电线压板固定螺钉	Screw Sm3/16x28 L=9		1
22	1281-064103	上电线压板	Cord Holder		1
23	1283-063603	制动器组件	Arrester Asm.		1
24	0101-063000	松线顶板螺纹销	Tension Release Shaft	1	1
25	0101-062900	松线顶板	Tension Release Plate	1	1
26	0101-062300	螺纹销密封垫圈	Washer Plate	1	1
27	6305-110508	开口挡圈E5	E-ring 5	2	2
28	1281-063200	松线顶板复位簧	Thread Tension Release Wire Spring	1	1
29	0101-060300	压杆防油套	Rubber Bushing	1	1
30	1281-063300	松线辅钉	Tension Release Supporting Pin	1	1
31	6305-100408	松线辅钉开口挡圈E4	E-ring 4	1	1
32	0101-063400	松线辅钉垫片	Washer Plate	1	1
33	0101-063500	松线辅钉弹簧	Tension Release Supporting Pin Spring	1	1
34	6220-150091	下电线压板固定螺钉	Screw Sm15/64x28 L=9		2
35	1281-064303	下电线压板	Cord Holder		1
36	11-60090820-01	压紧板固定螺钉	Screw Sm9/64x40 L=8		2
37	1281-064303-01	下电线压紧板	Cord Holder		1
38	6302-011211	松线钢丝螺母	Nut Sm3/16x32		2
39	1281-061103-01B	调压螺钉	Presser Regulator Screw	1	1
40	1281-061103-02B	调压螺母	Presser Regulator Nut	1	1
41	0101-061000	调压导杆	Presser Guide Bar	1	1
42	0101-060900	调压簧	Presser Spring	1	1
43	0101-060600	压杆导架	Presser Bar Guide Bracket	1	1
44	1281-060500	压杆	Presser Bar Guide Bracket	1	1
45	6241-160081	压杆导架螺钉	Screw Sm1/4x40 L=8	1	1
46	0101-060100	压杆衬套	Presser Bar Bushing Lower	1	1
47	6212-090111	活压脚螺钉	Presser Foot Screw Sm9/64x40 L=11	1	1
48	0101-220103	活压脚组件	Presser Foot Asm	1	1

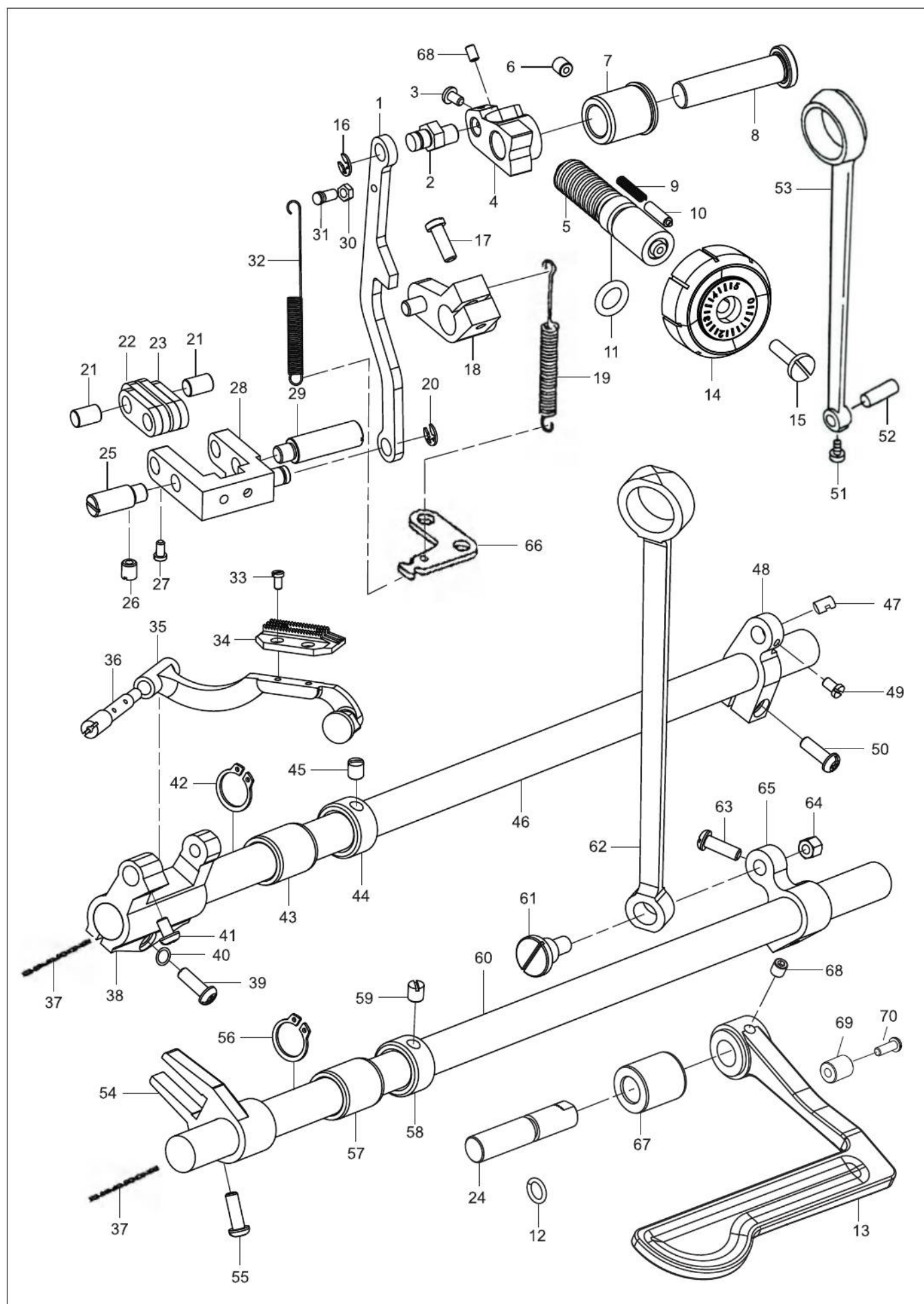
5.送料部件 Feed mechanism components



5.送料部件 Feed mechanism components

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
1	1281-084900	倒送料连杆	Feed regulator connecting rod	1	1
2	1281-084800	倒送料连杆销	Feed regulator pin	1	1
3	6212-090061	送料连杆销螺钉	Screw SM9/64x40 L=6	2	2
4	1281-084700	送料调节座	Feed regulator	1	1
5	0101-087600	送料调节螺柱	Feed regulator screw	2	2
6	11-40150612-01	针距座套固定螺钉	Screw SM15/64x28 L=6	1	1
7	1284-084300	送料调节器轴套	Feed regulator bushing	1	1
8	1284-084500	针距座销	Hinge pin for regulator	1	1
9	0101-086400	送料距锁合簧	Spring	1	1
10	0101-086300	针距调节旋钮限位销	Pin	1	1
11	6382-095280	送料调节螺柱O形圈	Rubber ring	1	1
12	6381-080180	倒送料轴O形圈	Rubber ring	1	1
13	0261-087202	倒缝扳手	Reverse feed control lever	1	1
14	1283-089200	送料距旋钮	Feed deal	1	1
15	6215-120181	送料距旋钮螺钉	Screw SM3/16x28 L=18	1	1
16	6305-100508	开口挡圈	E-ring5	1	1
17	6216-120141	倒送料曲柄螺钉	Feed reverse arm screw SM3/16x28 L=14	1	1
18	1281-085603	倒送料曲柄组件	Feed reverse ASM.	1	1
19	0101-085800	倒送料拉簧	Feed reverse spring	1	1
20	6305-100508	开口挡圈	E-ring5	1	1
21	101-06-11	短摆动座连接销	Walking foot link	2	2
22	101-06-09	送料长摆动板	Walking foot link	2	2
23	101-06-10	送料短摆动板	Connecting link	2	2
24	1281-087300	倒送料轴	Feed Reverse Chaft	1	1
25	0101-083000	送料摆动板座左销	Adjusting link fulcrum shaft	1	1
26	6244-150111	左右销固定螺钉	Screw SM15/64 L=11	2	2
27	6216-090061	连接销螺钉	Screw SM9/64x40 L=6	2	2
28	101-06-13-00	送料摆动板座	Walking foot adjusting link	1	1
29	0101-083100	送料摆动板座右销	Adjusting link fulcrum shaft	1	1
30	6302-011101	螺母	Nut	1	1
31	1281-085000	弹簧连接销	Spring Connecting Pin	1	1
32	1281-085100	倒送料弹簧	Feed Reverse Sping	2	2
33	6212-080061	送料牙螺钉	Screw SM1/8x44 L=6	2	2
34	1281-210100	送料牙	Feed dog	1	1
35	1281-088303	牙架组件	Feed bar ASM.	1	1
36	1281-088400	牙架销	Feed bar shaft	1	1
37	6006-110025	油线Φ2.5×720mm	Oil wick	0.72	0.72
38	1281-088204-01	牙架座	Feed rocker ASM.	1	1
39	6216-120141	牙架座螺钉	Screw SM11/64x40 L=11	1	1
40	6303-100481	垫圈	Washer	1	1
41	6220-110071	牙架销紧固螺钉	Screw SM11/64×40 L=7	1	1
42	6305-121501	送料轴轴用挡圈	Retaining ring	1	1
43	0101-080100	送料轴轴套	Feed rocker shaft bushing	1	1
44	1284-080203	送料轴挡圈	Feed rocker shaft collar	1	1
45	6241-160061	送料轴挡圈螺钉	Screw SM1/4x40 L=6	2	2
46	0101-080400	送料轴	Feed rocker shaft	1	1
47	1277-082000	送料曲柄销	Feed rocker crank pin	1	1
48	101-06-18	送料曲柄	Feed rocker shaft crank	1	1
49	6216-090061	送料曲柄销螺钉	Screw SM9/64x40 L=6	1	1
50	6220-120141	送料曲柄螺钉	Screw SM3/16x28 L=14	1	1
51	6216-090061	送料连杆销螺钉	Screw SM9/64x40 L=6	1	1
52	2319-080200	送料连杆销	Walking foot pin	1	1
53	101-06-06	送料连杆	Rocker shaft connecting rod	1	1

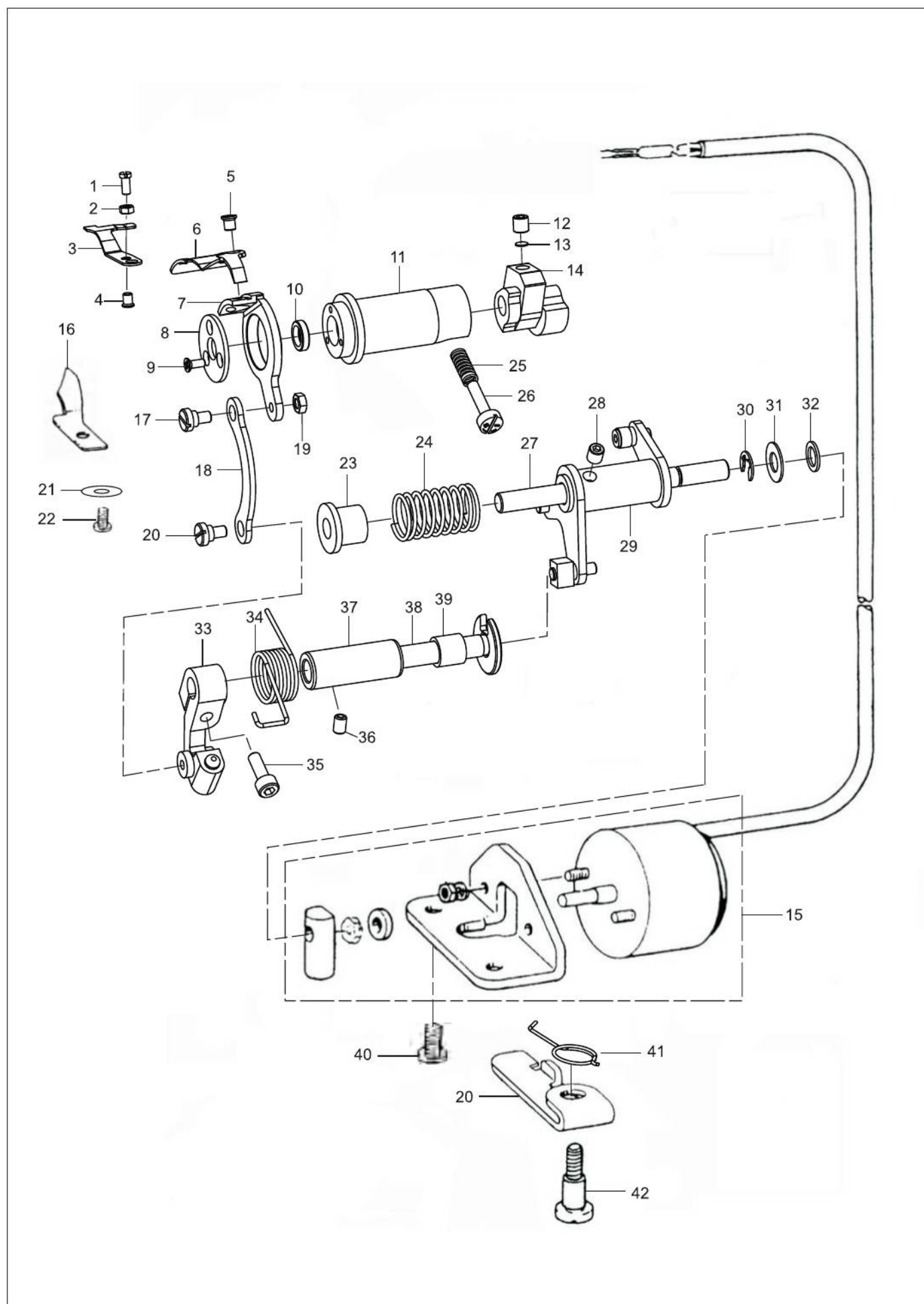
5.送料部件 Feed mechanism components



5.送料部件 Feed mechanism components

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
54	1281-088204-02	抬牙叉形曲柄	Driving shaft crank ASM,front	1	1
55	6220-110101	抬牙叉形曲柄螺钉	Screw SM11/64×40 L=10	1	1
56	6305-121501	抬牙轴轴用挡圈	Retaining ring	1	1
57	0101-080100	抬牙轴轴套	Feed rocker shaft bushing	1	1
58	1284-080203	抬牙轴挡圈	Thrust collar ASM D=14.72 W=12	1	1
59	6241-160061	抬牙轴挡圈螺钉	Screw SM1/4×40 L=6	2	2
60	0101-080500	抬牙轴	Feed driving shaft	1	1
61	101-06-50	抬牙连杆轴位螺钉	Hinge screw	1	1
62	101-06-49	抬牙连杆	Connecting rod	1	1
63	6220-120121	抬牙曲柄螺钉	Screw SM3/16x28 L=12	1	1
64	6302-011801	抬牙连杆轴位螺母	Hinge nut SM9/32x28	1	1
65	101-06-47	抬牙曲柄	Feed rocker crank	1	1
66	0101-086100	拉簧固定板	Feed spring hook	1	1
67	1281-087100	倒送料轴套	Feed Reverse Bushing	1	1
68	6246-150061	倒缝扳手杆固定螺钉	Screw SM11/64×28 L=6	2	2
69	1285-088500	倒缝扳手限位销	Limit Place Bushing	1	1
70	6220-120141	倒缝扳手限位销螺钉	Screw SM3/16×28 L=14	1	1

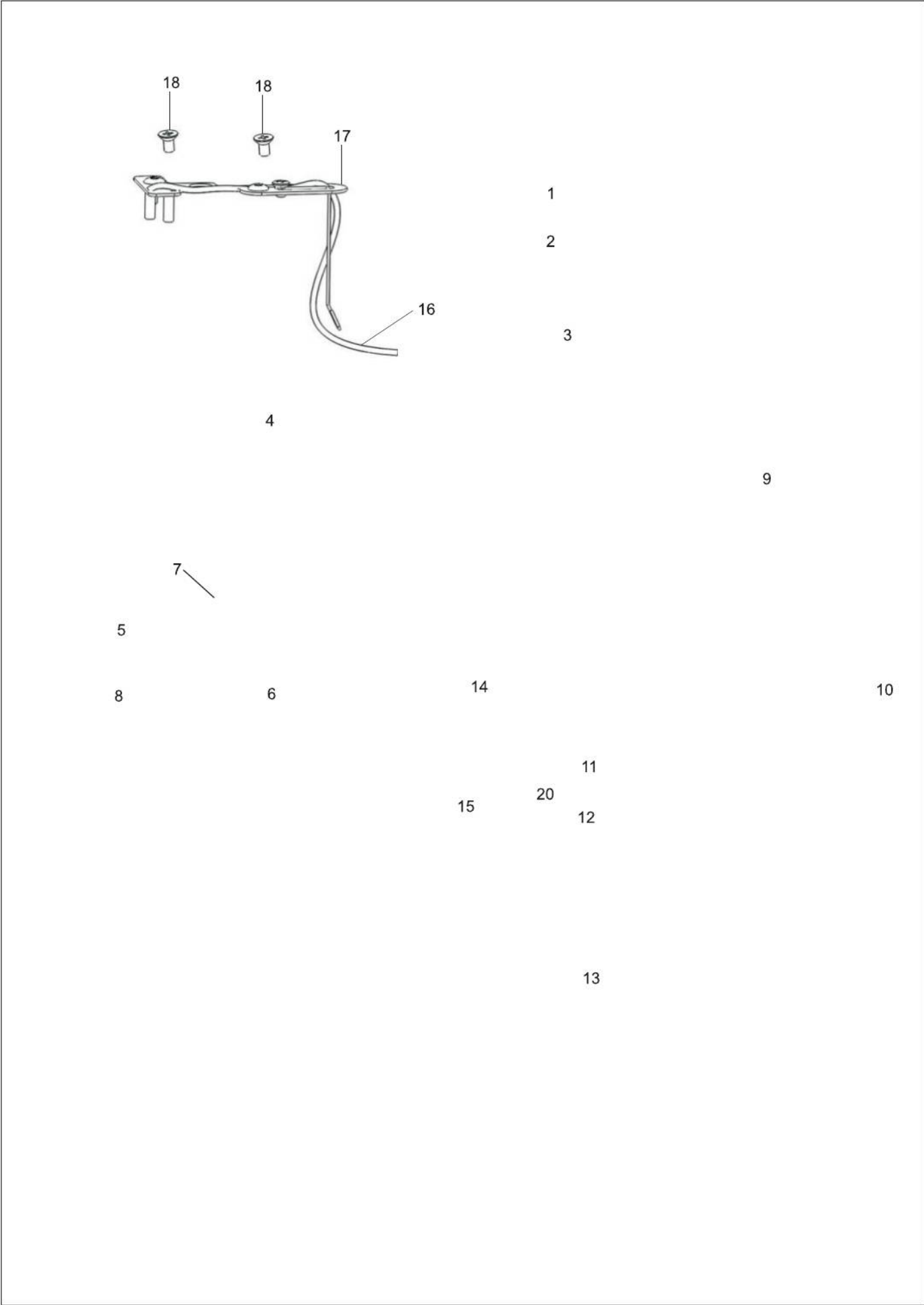
6.切线装置部件(E1专用) Thread trimmer components (E1 special)



6.切线装置部件(E1专用) Thread trimmer components (E1 special)

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
1	6216-081074	定刀调节螺钉	Screw Sm1/8x40 L=7		1
2	6302-030814	定刀压力调节螺母	Nut Sm1/8x40		1
3	1281-134100	固定刀	Fixed Knife		1
4	6214-090051	固定刀螺钉	Screw Sm9/64x40 L=5		1
5	6233-110061	动刀螺钉	Screw Sm11/64x40 L=6		2
6	1281-133100	动刀	Motorial Knife		1
7	1281-132903-02	动刀架	Knife Bracket		1
8	1281-132903-03	动刀架压板	Knife Bracket Presser		1
9	6123-030081	动刀架压板紧固螺钉	Screw M3 L=8		3
10	6384-081231	骨架油封	Oil Seal		1
11	1281-132903-01	下轴前套	Hook Driving Shaft Bushing Asm.		1
12	6246-160101	剪线凸轮固定螺钉	Set Screw 1/4x40 L=10		2
13	1281-132700	剪线凸轮螺钉垫片	Washer		2
14	1281-132600	切线凸轮	Thread Shear Cam		1
15	1281-130103	剪线电磁铁组件	Magnetic Plug		1
16	1281-134300	分线器	Thread Partition		1
17	1281-132100	刀轴连杆螺钉	Screw		2
18	1281-132000	刀轴连杆	Knife Shaft Connecting Rod		1
19	6302-011101	刀轴连杆螺母	Nut Sm11/64x40		1
20	1281-135000	松线座	Thread Loose Seat		1
21	6303-140408	垫圈	Washer		1
22	6220-090061	分线器固定螺钉	Screw Sm9/64x40 L=6		1
23	1281-131200	扭簧端盖	Spring Cover		1
24	1281-131100	切线凸轮复位簧	Spring		1
25	1281-154600	旋梭油量调节簧	Oil Adjusting Spring	1	1
26	1281-154700	旋梭油量调节螺钉	Oil Adjusting Screw	1	1
27	1281-130200	切刀驱动轴	Thread Shear Shaft		1
28	6246-160061	剪线驱动轴固定螺钉	Screw Sm1/4x40 L=10		1
29	1281-130304	切线凸轮曲柄大组件	Thread Shear Cam Rock Arm Asm.		1
30	6305-100608	挡圈E6	Retaining Ring ,e6		1
31	1281-135500	剪线电磁铁垫片	Washer		1
32	0101-062300	电磁铁缓冲垫	Magnetic Plug Cushion Mat		1
33	1281-131703	切刀驱动曲柄组件	Thread Shear Rock Arm		1
34	1281-131600	切刀驱动曲柄弹簧	Spring		1
35	6232-121141	驱动曲柄螺钉	Screw Sm3/16x32 L=14		1
36	6246-120071	剪线驱动轴套螺钉	Screw Sm3/16x28 L=7		1
37	1281-131300	切线驱动轴套	Thread Shear Shaft Bush		1
38	1281-131500	切刀驱动曲柄轴	Thread Shear Rock Arm Shaft		1
39	1281-131400	驱动曲柄轴短套	Short Bush		1
40	6220-150091	剪线电磁铁固定螺钉	Screw Sm15/64x28 L=9		1
41	1281-135100	松线复位弹簧	Spring		1
42	1281-135200	松线座螺钉	Screw		1

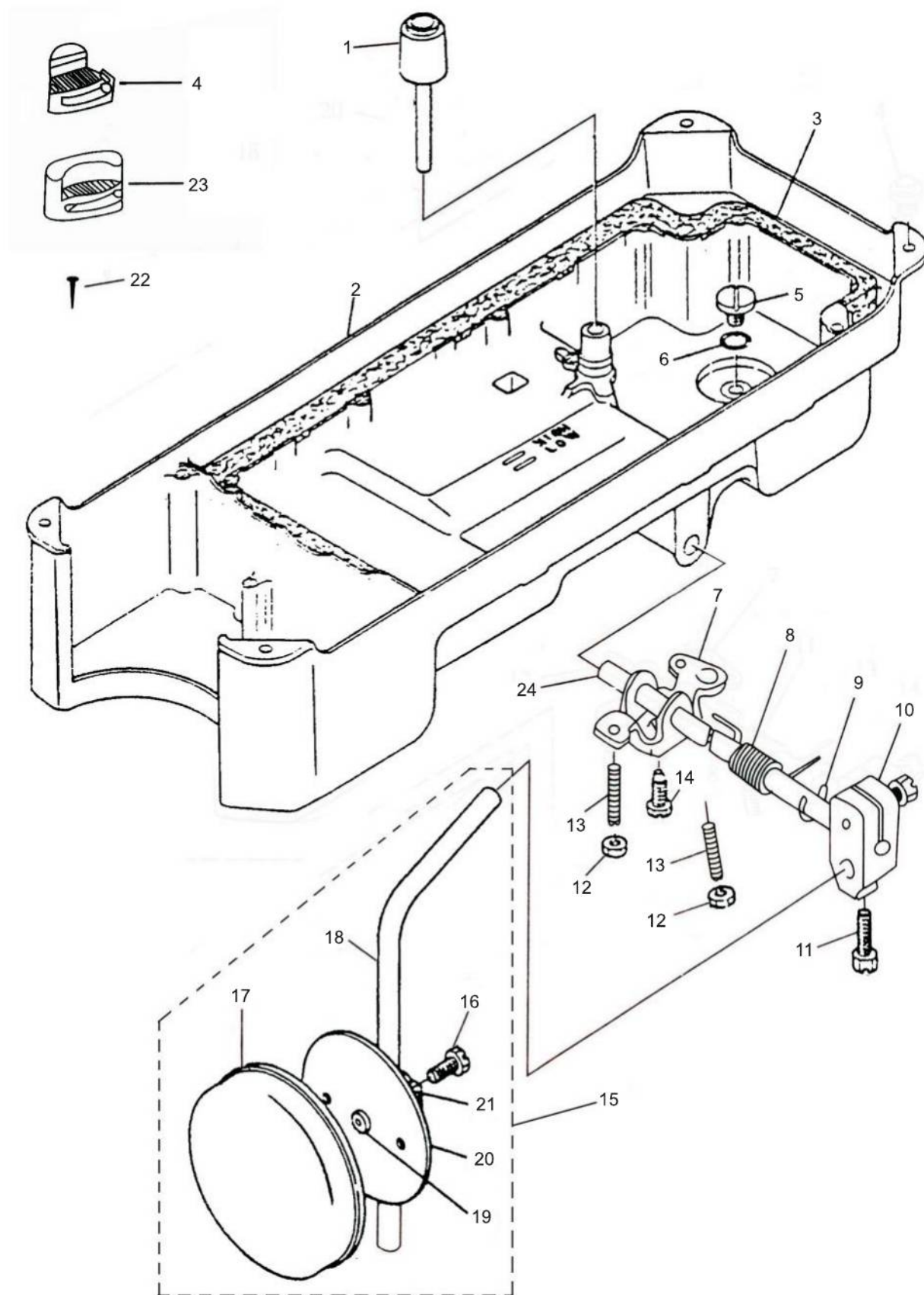
7.润滑部件 Oil Lubrication Components



7. 润滑部件 Oil Lubrication Components

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
1	0101-154800	油窗	Oil sight window	1	1
2	6382-200240	油窗O形圈	Rubber ring	1	1
3	0101-151300	上轴供油管	Main shaft oil tube	1	1
4	6006-213050	回油管	Oil return tube	0.66	0.66
5	6220-120061	回油管夹螺钉	Screw SM3/16x28 L=6	1	1
6	1222-152000	机头回油毡	Oil return tube plate ASM.	1	1
7	0101-151700	回油管夹	Oil return tube holder	1	1
8	0101-151600	回油管固定夹	Oil feet presser	1	1
9	0101-151100	油泵连接螺柱	Oil pump support M8	1	1
10	6220-110101	螺柱连接螺钉	Screw	1	1
11	6220-150091	油泵连接螺钉	Screw	1	1
12	0101-151200	供油管接头	Rubber joint	1	1
13	1285-150103	油泵组件	Lubricating oil pump ASM.	1	1
14	0101-154900	旋梭轴供油管	Oil tube		1
	1284-154300	旋梭轴供油管	Oil tube	1	
15	0101-154400	旋梭轴供油管压板	Plate		1
	1283-154400	旋梭轴供油管压板	Plate	1	
16	6006-110025	油线	Oil line	1	1
17	0101-151903	油线架组件	Oil Braid Fitting Plate	1	1
18	6220-080081	油线架固定螺钉	Screw SM9/64x40 L=8	2	2
19	6220-150091	下轴回油管压板螺钉	Screw SM15/64x28 L=9	1	1

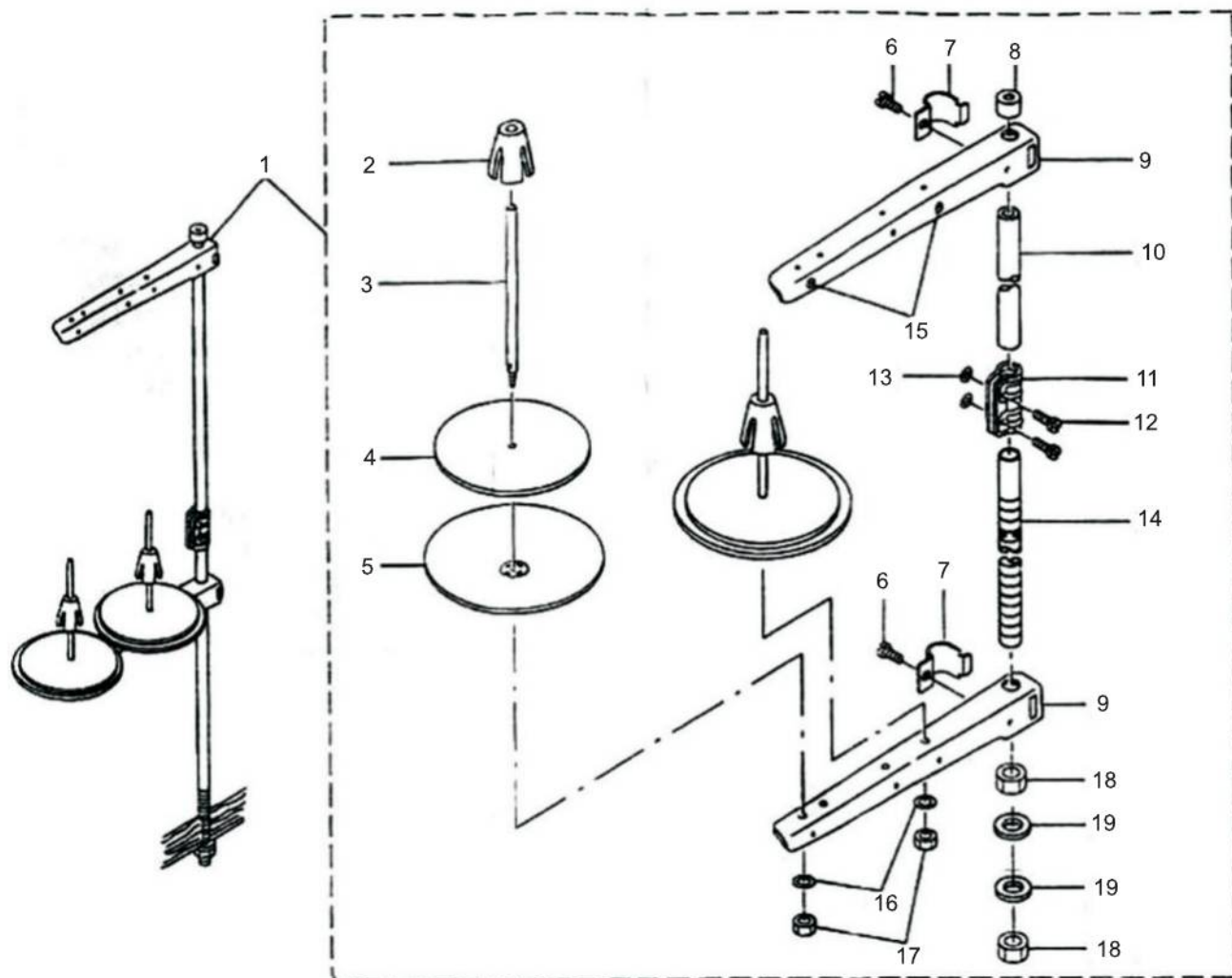
8.油盘、膝抬压脚部件 Oil Reservoir & Knee Lifter Components



8.油盘、膝抬压脚部件 Oil Reservoir & Knee Lifter Components

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
1	0101-310803	抬压脚顶销	Knee Press Lifter Rod	1	1
2	1284-152103	油盘	Oil Reservoir	1	1
3	0101-152300	油盘衬垫	Oil Reservoir Gasket	1	1
4	1281-310600	油盘支座(小)	Rubber Cushion(small)	2	2
5	6215-200071	排油孔螺钉	Screw Sm5/16*24I=7	1	1
6	31-06224000-09	油塞螺钉O形密封圈	Rubber Ring	1	1
7	0101-066003	抬压脚双向曲柄	Connecting Rod Vertical	1	1
8	0101-066200	抬压脚曲柄簧	Spring	1	1
9	6305-101008	抬压脚轴开口挡圈	E-ring 10	1	1
10	0101-066303	抬压脚操纵杆接头组件	Knee Press Rod Bearing Bracket Asm	1	1
11	12-90801423-02	抬压脚操纵杆接头螺钉	Screw M8x14	2	2
12	6301-030607	限位调节螺母	Nut M6	2	2
13	6146-060037	限位调节螺钉	Screw M6*30	2	2
14	6102-060167	抬压脚双向曲柄螺钉	Screw M6*16	1	1
15	0101-066403	操纵杆组件	Knee Lifter Plate Rod Asm	1	1
16	0101-066403-01	操纵杆夹头螺钉	Screw Sm15/64x28 L=15	(1)	(1)
17	0101-066403-02	操纵板软垫	Knee Press Plate Asm.	(1)	(1)
18	0101-066403-03	操纵杆	Knee Lifter Plate Rod	(1)	(1)
19	0101-066403-04	操纵杆垫块	Rubber	(1)	(1)
20	0101-066403-05	操纵板	Knee Press Plate	(1)	(1)
21	0101-066403-06	操纵杆夹头	Knee Press Plate Holder	(1)	(1)
22	0101-311700	油盘座钉	Nail	4	4
23	1281-310500	油盘支座(大)	Rubber Cushion(big)	2	2
24	0101-066100	膝抬压脚轴	Knee Press Rod	1	1

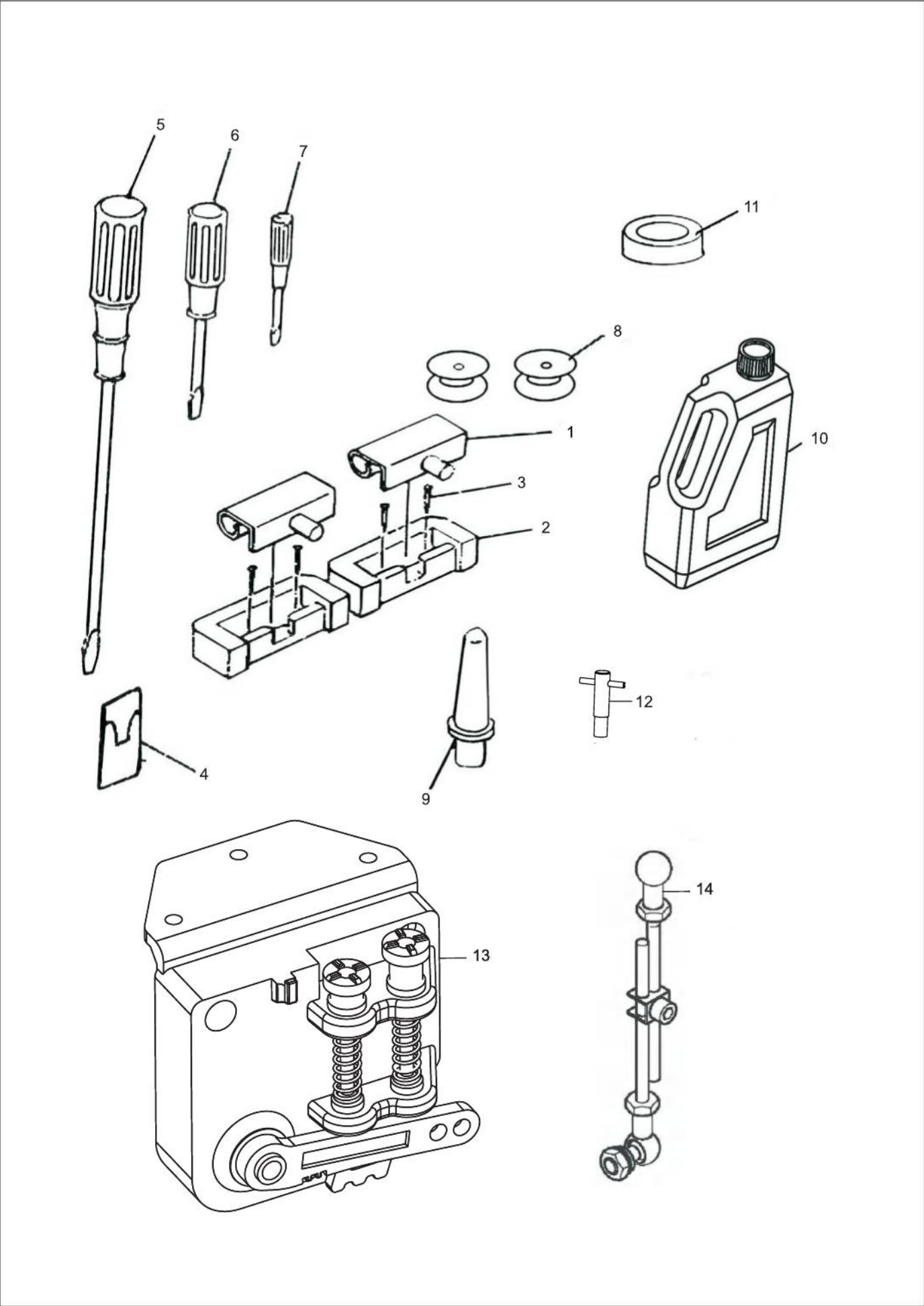
9.线架部件 Thread Stand Components



9.线架部件 Thread Stand Components

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
1	0101-300204	线架组件	Thread Stand Asm.	1	1
2	0101-300204-01	线盘芯	Spool Retainer	(2)	(2)
3	0101-300204-02	线盘钉	Spool Pin	(2)	(2)
4	0101-300204-03	线盘垫	Spool Rest Cushion	(2)	(2)
5	0101-300204-04	线圈托盘	Spool Rest	(2)	(2)
6	0101-300204-05	螺钉	Screw M6 L=18	(2)	(2)
7	0101-300204-06	线臂抱攀	Thread Guide Arm Joint	(2)	(2)
8	0101-300204-07	上直管盖帽	Spool Rest Rod Rjbber Cap	(1)	(1)
9	0101-300204-08	短固线臂	Spool Rest Arm	(2)	(2)
10	0101-300204-09	线架上直管	Spool Rest Rod,upper	(1)	(1)
11	0101-300204-10	直管接头	Spool Rest Rod Joint	(1)	(1)
12	0101-300204-11	螺钉	Screw M5 L=16	(2)	(2)
13	0101-300204-12	螺帽	Nut M5	(2)	(2)
14	0101-300204-13	线架下直管	Spool Rest Rod,lower	(1)	(1)
15	0101-300204-14	引线圈	Thread Guide	(2)	(2)
16	0101-300204-15	弹性垫圈	Spring Washer	(2)	(2)
17	0101-300204-16	螺帽	Nut M5	(2)	(2)
18	0101-300204-17	螺帽	Nut M16x1.5	(2)	(2)
19	0101-300204-18	防震垫	Washer 16.1x30x2.6	(2)	(2)

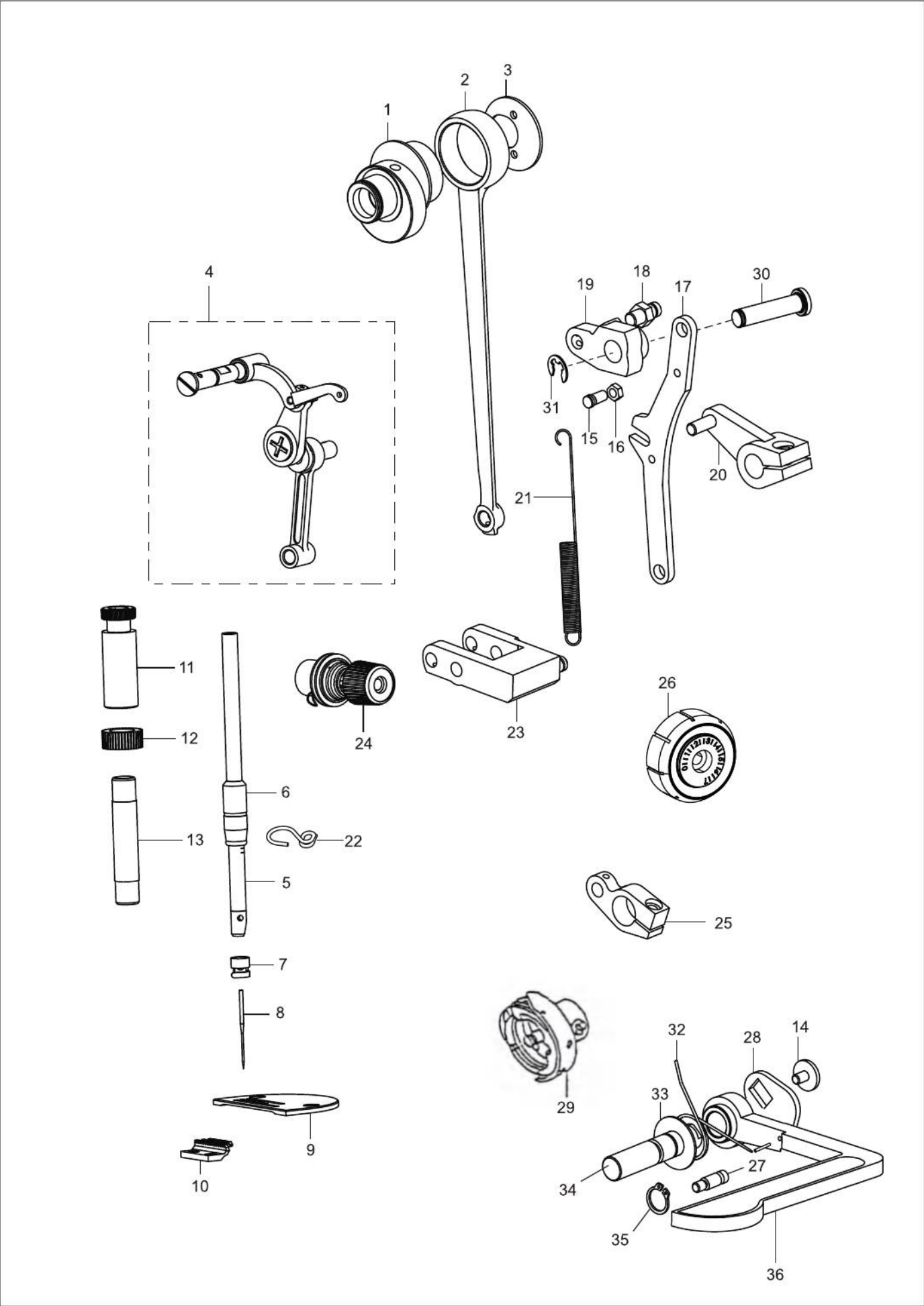
10.附件 Accessories



10.附件 Accessories

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
1	0101-310203	机头铰链	Head Connecting Hook	2	2
2	1281-310400	机头铰链座	Head Connecting Hook Socket	2	2
3	0101-311700	鞋钉	Head Connecting Hook Nail	4	4
4	DB01-000140	机针 DBX1 14#	Needles DBx1 14#	10	10
5	0101-311100	螺丝刀 (大)	Screw Driver (l)	1	1
6	0101-311200	螺丝刀 (中)	Screw Driver (m)	1	1
7	0101-311300	螺丝刀 (小)	Screw Driver (s)	1	1
8	1281-092100	梭心	Bobbin		2
	0101-092100	梭心	Bobbin	2	
9	0101-310700	机头支柱	Head Pole	1	1
10	0101-311503	油箱	Oil Bottle With Oil	1	1
11	0101-311000	油盘磁铁	Oil Reservoir Magnet	1	1
12	1281-311400	套筒扳手	Spanner		1
13	1283-270803	脚踏板组件	Proximity switch	1	
	1284-270603	脚踏板组件	Proximity switch		1
14	1284-270703	脚踏拉杆	Pedal linkage	1	1

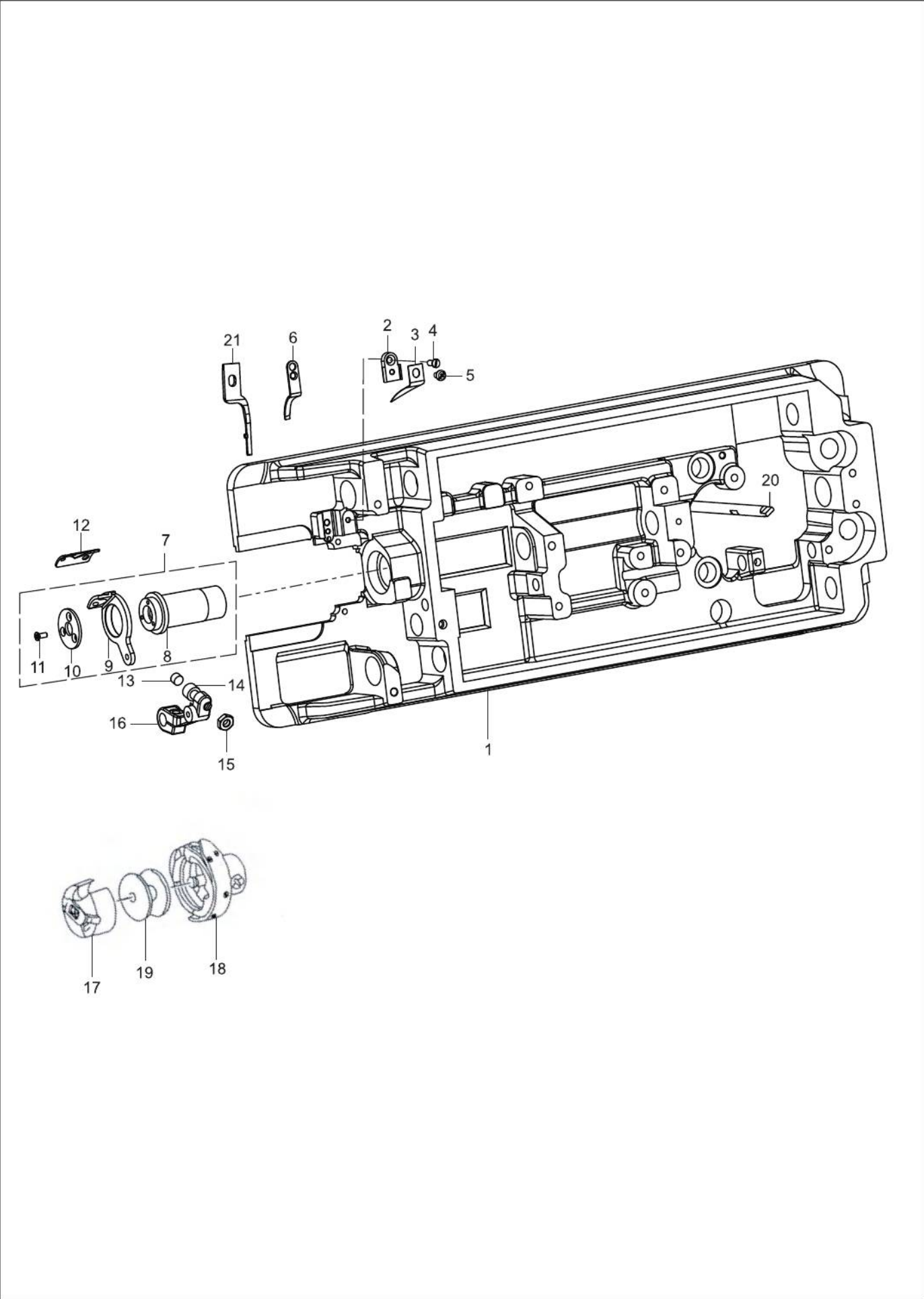
11.厚料部件 Thick material Components



11.厚料部件 Thick material Components

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
1	101-06-02XH	送料偏心轮	Feed Drive Eccentric Cam	1	1
2	101-06-06XH	送料连杆	Rocket Shaft Connecting Rod	1	1
3	101-06-04XH	送料偏心轮盖板	Trust Collar	1	1
4	1281-051104	挑线杆大组件	Thread Take-up Lever Asm.	1	1
5	0101-054200	针杆	Needle Bar	1	1
6	0101-053300	针杆下轴套	Needle Bar Bushing Lower	1	1
7	101-03-11XH	针杆过线环	Needle Bar Thread Guide	1	1
8	DP05 G18001	机针 DP×5 #18	Needle DP×5 #18		1
	DP05 021001	机针 DP×5 #21	Needle DP×5 #21	1	
9	0101-200400	针板 B20	Needle Plate B20		1
	0101-200200	针板	Needle Plate	1	
10	0101-210200	牙齿	Feed Dog	1	1
11	101-04-01XH	调压螺钉	Presser Regular Screw	1	1
12	101-04-02XH	调压螺母	Presser Regular Nut	1	1
13	0101-060200	压杆衬套	Presser Bar Bushing Lower	1	1
14	0423-053400	倒送料轴端螺钉	Feed Reverse Screw	1	1
15	1281-085000	弹簧连接销	Spring Connecting Pin	1	1
16	6302-011101	螺母	Hinge Screw	1	1
17	0261-084800	倒送料连杆	Feed Regulator Connecting Rod	1	1
18	1281-085300	倒送料连杆销	Feed Regulator Pin	1	1
19	1281-085200	送料调节器	Feed Regulator	1	1
20	1281-085903	倒送料曲柄组件	Feed Reverse Asm.	1	1
21	1285-085500	倒送料弹簧	Feed Reverse Spring	1	1
22	101-03-11XH	针杆下套线钩	Needle Bar Thread Guide	1	1
23	1287-07-02	送料摆动板座组件	Walking Foot Adjusting Link Asm.	1	1
24	1281-041203	夹线器组件	Tension Asm.	1	1
25	101-06-18XH	送料曲柄	Feed Rocker Shaft Crank	1	1
26	1283-086800	送料距旋钮	Feeding From The Knob	1	1
27	1281-088000	倒缝扳手复位弹簧固定销	Pin	1	1
28	1281-087600	倒缝扳手板	Reverse Feed Control Lever Link	1	1
29	1281-090203	旋梭	Hook		1
	0101-090203	旋梭	Hook	1	
30	1287-04-06H	针距座销	Hinge Pin For Regulator	1	1
31	6305-100901	针距座销卡簧	E-ring 9	1	1
32	1281-087900	倒缝扳手支撑弹簧	Reverse Feed Control Lever Support	1	1
33	1281-087800	垫圈	Ring	1	1
34	1281-087500	倒送料轴	Washer	1	1
35	6305-121200	轴用弹性挡圈	Feed Reverse Shaft	1	1
36	0261-087300	倒缝扳手	Reverse Feed Control Lever	1	1

12.大旋梭部件 Big hook Components



12.大旋梭部件 Big hook Components

序号 NO.	图号 REF NO.	名称	DESCRIPTION	数量 AMT	
				E	E1
1	1283-010302	底板	Baseboard		1
	1284-010302	底板	Baseboard	1	
2	1281-134700	分线器垫片	Distributor Spacer		1
3	1281-134400	分线器	Distributor		1
4	6213-090091	分线器垫片螺钉	Distributor Sapcer Screw		1
5	6220-090051	分线器螺钉	Thread Partition Screw		1
6	1281-134200	定刀	Counter Knife		1
7	1281-133003	动刀架前轴套组件	Motorial Knife Bracket Front Shaft Sleeve		1
8	1281-133003-01	下轴前套	Hook Driving Shaft Bushing Asm.		(1)
9	1281-133003-02	动刀架	Motorial Knife Bracket		(1)
10	1281-133003-03	动刀架压板	Motorial Knife Bracket Presser		(1)
11	6123-030081	动刀架压板紧固螺钉	Screw M3 L=8		(3)
12	1281-133200	动刀	Motorial Knife		1
13	1281-132300	凸轮左曲柄缓冲垫	Cam Left Crank Cushion		1
14	1281-132400	凸轮左曲柄缓冲垫螺钉	Cam Left Crank Cushion Screw		1
15	6302-031501	缓冲垫螺钉锁紧螺母	Cushion Nut		1
16	1281-132200	切刀驱动曲柄	Thread Shear Rock Arm		1
17	1281-091303	梭芯套	Bobbin Case		1
	0101-091303	梭芯套	Bobbin Case	1	
18	1281-090303	旋梭	Hook		1
	0101-090303	旋梭	Hook	1	
19	1281-092300	梭芯	Bobbin		1
	0101-092300	梭芯	Bobbin	1	
20	0101-032600	大旋梭竖轴	Vertical shaft	1	1
21	1281-093300	旋梭定位钩	Positioning finger	1	1